

# Athletic Binding Tank

# Product Specification Coversheet

<b>Style #:</b>	10001	<b>Last Updated:</b>	8-May-17
<b>Style Name:</b>	Athletic Binding Tank	<b>Origin Date:</b>	24-Apr-17
<b>Description:</b>	Tank top with built-in chest binder	<b>Developer:</b>	India, Mallory, and Maia
<b>Category:</b>	FTM	<b>PLM:</b>	Dr. Kristen Morris
<b>Size Range:</b>	XXS - XXL	<b>Fit Block:</b>	N/A
<b>Season:</b>	Spring / Summer	<b>Status:</b>	First Sample
<b>Year:</b>	2017		
<b>Vendor:</b>	IMM		
<b>Country of Origin:</b>	USA		

## Status of Garment

	Author	Proto Number	Date Evaluated	Status	Instructions to Vendor
Approval Proto					
Approval 2nd Sample					
Approval 3					
Salesman Sample					
Size Run					
Pre-Production					
TOP Samples					

## Status of Trims

	Author	Trim Number	Date Evaluated	Status	Instructions to Vendor

## How to Proceed

1	
2	
3	

# Athletic Binding Tank

# Colorups

Date Created  
24-Apr-17

<b>Style #:</b>	10001
<b>Style Name:</b>	Athletic Binding Tank
<b>Description:</b>	Tank top with built-in chest binder
<b>Category:</b>	FTM
<b>Size Range:</b>	XXS - XXL
<b>Season:</b>	Spring / Summer
<b>Year:</b>	2017
<b>Vendor:</b>	IMM
<b>Country of Origin:</b>	USA



Revision Date	Revisions

# Athletic Binding Tank

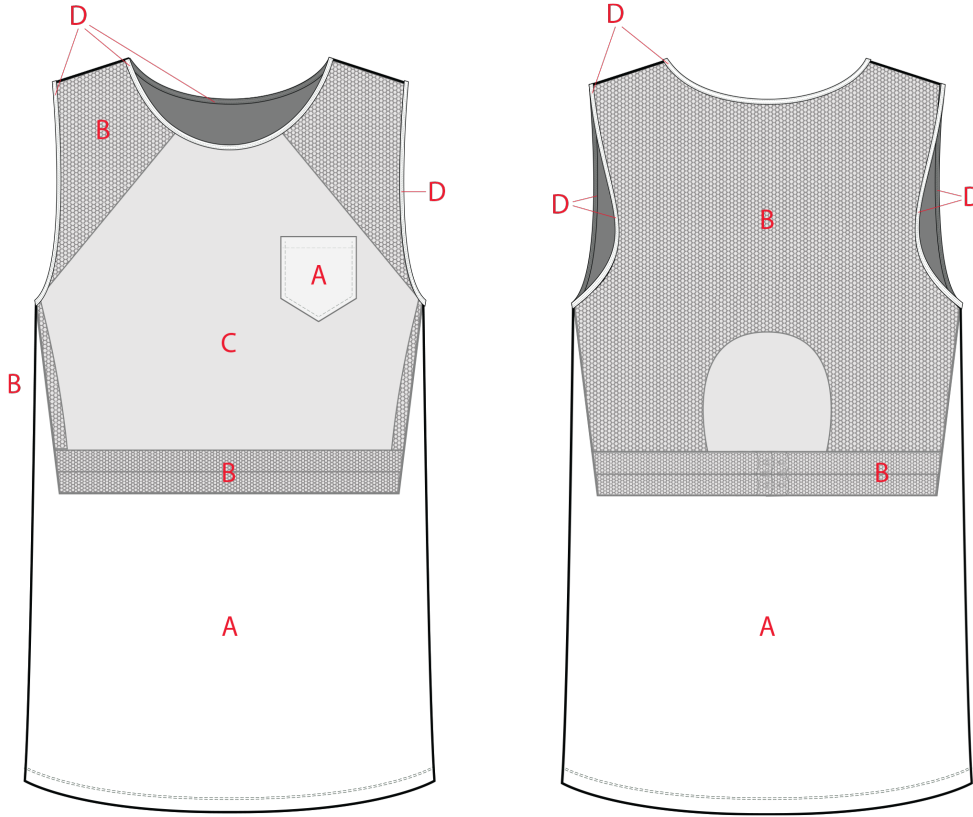
# Style Specs

Kristen Morris

Date Created  
24-Apr-17

<b>Style #:</b>	10001	<b>Color Layout</b>	<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E</b>	<b>F</b>
<b>Style Name:</b>	Athletic Binding Tank	<b>Style Number</b>	Outer shirt, patch pocket	Binder - shoulders, side panels, back	Binder - front compression inset	Binding - at neck and arm hole	Topstitching	
<b>Description:</b>	Tank top with built-in chest binder	<b>Color Code</b>						
<b>Category:</b>	FTM							
<b>Size Range:</b>	XXS - XXL	Charcoal	Charcoal	Black	Cement	Black	DTM	
<b>Season:</b>	Spring / Summer	Electric Blue	Electric Blue	Cement	Cement	White	DTM	
<b>Year:</b>	2017	Lemon	Lemon	Eggshell	Eggshell	Electric Blue	DTM	
<b>Vendor:</b>	IMM							
<b>Country of Origin:</b>	USA							

Notes:



# Athletic Binding Tank

# Style Specs

Fabric For	Fabric	Trim For	Trim
A: Outer Shirt (tank top), patch pocket	Item #: 001 B: 50% Polyester 38% cotton 12% rayon <b>105 g/m2</b> fiber dyed	Binder hook	TBD 2 1/4" width Polyester, Black 4 fit adjust rows
B: Binder - shoulders, side panels, back	Item #: 0210 Power Mesh <b>114 g/m2</b> 96% Polyester 4% Lycra spandex piece dyed	Elastic	HNW Elastic 1" width Black
C: Binder - front compression inset	Item #: 2144 90% Polyester 10% Lycra spandex <b>220 g/m2</b> piece dyed	Silicon grip elastic (to line the binder's compression inset)	HNW Elastic 3/4" width Black
D: Binding	Item #: 5233 80% Cotton 20% Lycra spandex <b>105 g/m2</b> fiber dyed		
Labels/Hantags/Etc	Labels/Hantags/Etc Placement	Care on Label	
Brand (inside) label	Inside CB neck	Wash inside out. Machine wash cold with like colors. Gentle cycle. Only non-chlorine bleach when needed. Tumble dry low. Remove promptly. Cool iron if needed.	
Fiber Content Label	Inside CB neck, just below Brand label		
Country Origin label	Inside CB neck, just below content label		
Care Label	Wearers left side SS		
Main hang tag	Wearers right side seam at underarm		
Sub hang tag	Wearers right side seam at underarm		
		<b>Shrinkage Std</b>	2% Width x 5% Length
		<b>Carton Quantity</b>	Please advise
		<b>Carton Size</b>	Please advise based on quantity
<b>Content on Label</b>		<b>Packing Method</b>	Placed on Hanger; Group Pollybag (25 pieces per bag)
<b>Revision Date</b>	<b>Revisions</b>		

# Athletic Binding Tank

# Bill of Material & Costing

Style #:	10001
Style Name:	Athletic Binding Tank
Description:	Tank top with built-in chest binder
Category:	FTM
Size Range:	XXS - XXL
Season:	Spring / Summer
Year:	2017
Vendor:	IMM
Country of Origin:	USA

COLOR KEY	
GREEN = XXX Company PROD DEV info	
YELLOW = Factory info	

1st proto cost	XXX
2nd cost	
final cost	
REV DATE	

DESIGNER	India Simpson
ASSISTANT DESIGNER	Mallory Keesling
TECH DESIGN	Maia Loesche

FABRICS (ROLL GOODS)											
ITEM #	DESCRIPTION	VENDOR	USE	WIDTH/ SIZE	MARKER USAGE	%ALLOW, SZ & WST	USAGE, YARDS	COST STATUS	COST \$/YARD	CIF	EXTEN.
#001	50% Polyester 38% cotton 12% rayon	TBD	Outer shirt, patch pocket	56"	1.320	8%	1.426	FOB	\$1.85		\$2.64
#0210	96% Polyester 4% Lycra spandex	TBD	Binder - shoulders, side panels, back	60"	0.280	8%	0.302	FOB	\$2.32		\$0.70
#2144	90% Polyester 10% Lycra spandex	TBD	Binder - front compression inset	58"	0.180	8%	0.194	FOB	\$2.15		\$0.42
#5233	80% Cotton 20% Lycra spandex	TBD	Binding around neck and arm holes	56"	0.32	5%	0.340	FOB	\$1.16		\$0.39
										TOTAL	\$4.15

TRIMS												
DESCRIPTION	VENDOR	USE / LOCATION	SIZE	QTY	%ALLOW	QTY	STATUS	\$/ITEM				
Binder Hook Adjusting binder hooks, 4adjustable rows	TBD	CB of binder at lower band	-	1.00	5.00%	1.05	FOB	\$0.45				\$0.47
Elastic Elastic	HNW Elastic	Lower band of binder	1"	1.00	5.00%	1.05	FOB	\$0.12				\$0.13
Silicon Elastic Silicon gripped elastic	HNW Elastic	Lining the edges of binder's compression inset	3/4"	1.00	5.00%	1.05	FOB	\$0.16				\$0.17
Packaging (carton/swift tag/carton OPP tape/saftey pin/plastic clip/tissue paper/ misc.)											\$0.50	

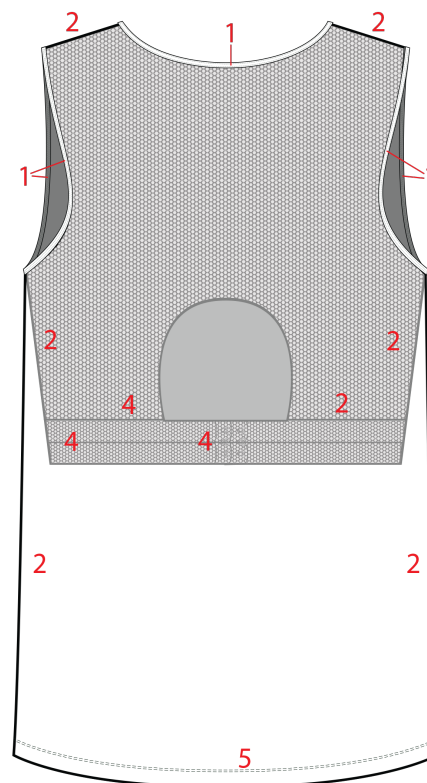
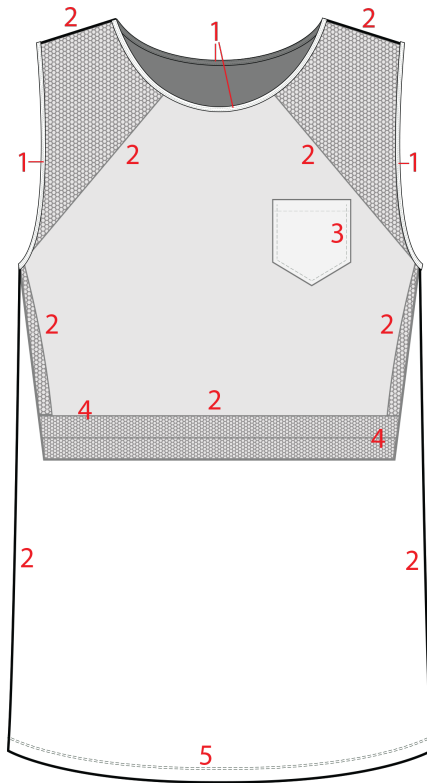
<b>TOTAL TRIMS</b>											\$1.27
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COMMENTS			TOTAL MATERIALS		
1st proto cost	2nd cost	final cost			
11/02/12 : initial costing base on 1st protos, not a finalized			\$5.42		
			CHARGES, FABRICS		
			CHARGES, TRIMS		
			SPECIAL TREATMENT		
			\$ CMT	\$/MIN:	
			PROFIT & OH @		
			QUOTA CHARGE		
		<b>F O B</b>		<b>XXX</b>	

# Athletic Binding Tank

# Seams

Style #:	10001	Stitch key #	Seam Type	Seam Name	ISO 4916 #	Seam Allowance in Inches	S.P.I.	Thread Type	Placement/ Special Instructions	Construction Notes
Style Name:	Athletic Binding Tank	#1	BSc	Clean Finish Binding	3.05.01	1/4"	8	TBD	Neck and armhole binding	
Description:	Tank top with built-in chest binder	#2	Efd	Serging	6.01.01	1/4"	10	TBD	Side seams, shoulder seams, binder compression panel, attaching tank top to binder at arm and neck holes.	Using serging in place of general seams
Category:	FTM	#3	LSd	Patch Pocket Setting	5.31.01	1.4"	8	TBD	Front patch pocket	
Size Range:	XXS - XXL	#4	Ssa	General Seaming	1.01.00	1/2"	8	TBD	Elastic band (within mesh covering), binder clasps	To be done utalizing a zig zag stitch
Season:	Spring / Summer	#5	Efa Inv.	2 Needle Hem	6.06.01	3/8"	10	TBD	Hem on outer tank top	
Year:	2017	#6								
Vendor:	IMM	#7								
Country of Origin:	USA	#8								

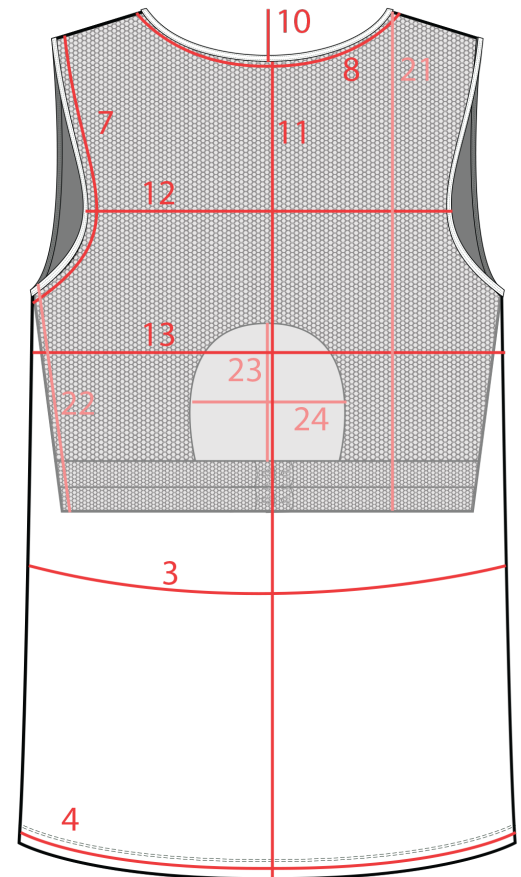
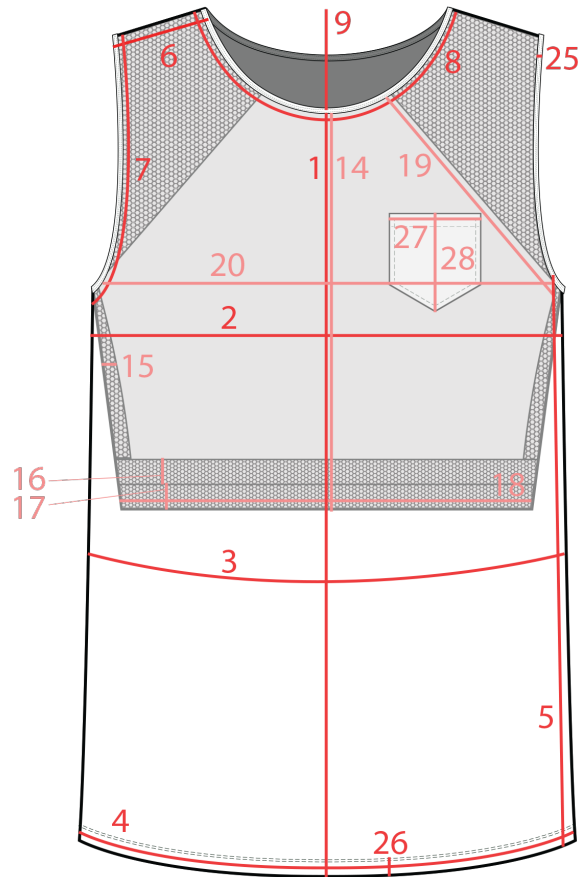




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Category:	FTM
Size Range:	XXS - XXL
Season:	Spring / Summer
Year:	2017
Vendor:	IMM
Country of Origin:	USA
Code	Point of Measure
1	Front Length from CF
2	Across Chest 1" below armhole
3	Waist Circumference
4	Bottom Opening Circumference
5	Side Length
6	Shoulder Length
7	Curved Armhole Width
8	Front Neck Length
9	Front Neck Drop
10	Back Neck Drop
11	Back Length from CB
12	Across Upper Back (at most narrow)
13	Across Back 1" below armhole
14	Binder Length from CF
15	Side Panel Insert Width 2" below armhole
16	Upper Band Length
17	Lower Band Length
18	Binder Opening Width
19	Compression Panel Length at Shoulder
20	Compression Panel Width at Underarm
21	Back Binder Length at HPS
22	Binder Side Length
23	Back Binder Keyhole Length
24	Back Binder Keyhole Width
25	Binding Width
26	Bottom Hem Width
27	Pocket Width
28	Pocket Height (from center to point)

# Point of Measurement





<b>Athletic Binding Tank</b>	<b>1st Proto Comments</b>
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Style #:	10001	Spec Date	28-Apr-18
Style Name:	Athletic Binding Tank	Today's Date	8-May-18
Description:	Tank top with built-in chest binder		
Category:	FTM		
Size Range:	XXS - XXL		
Season:	Spring / Summer		
Year:	2017		
Vendor:	IMM		
Country of Origin:	USA		

**Garment Details**

1	Remove mesh band from waistline of binder.
2	Add second row of elastic.
3	Add mesh overlay over the elastic bands.
4	Move back binder keyhole opening up 1/2".
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**Fit**

1	Remove 1/4" from bottom of side seams. True towards underarm.
2	Add 1 1/2" to the length of the front and back outer tank top.
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**How to Proceed**

1	Confirm your understanding on the above changes
2	See photos for location of the issues.
3	Submit second sample.
4	
5	
6	



<b>Athletic Binding Tank</b>	<b>Final Proto Comments</b>
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Style #:	10001	Spec Date	28-Apr-18
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**Garment Details**

1	Fix puckering at the silicon grip elastic.
2	Ensure that nexkline is symmetrical.
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**Fit**

1	Reduce curve severity of back keyhole to have mesh lay flat against the back.
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**How to Proceed**

1	Confirm your understanding on the above changes
2	Submit third sample.
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