Skinny F	it Jean			Produc	t Specification Coversheet
Style #:	63D001R			Feb 28 2017	
Style Name:			Origin Date:		
	Women's skinny fit	denim jean		Maia Loesche	
	Women's Denim			Dr. Morris	
Size Range:				Women's Jean	
Season:			Status:	Reorder	
Year:					
	Example				
Country of Origin:	China				
			Status of Gar		
	Author	Proto Number	Date Evaluated	Status	Instructions to Vendor
Approval Proto					
Approval 2nd Sample					
Approval 3					
Salesman Sample					
Size Run					
Pre-Production					
TOP Samples					
-				<u> </u>	
			Status of Tr	ims	
	Author	Trim Number	Date Evaluated	Status	Instructions to Vendor
		•			
			How to Prod	ceed	
1			-		
2					
3					

Coversheet Page 1

63D001R Skinny Fit Women's skinny fit denim jean Women's Denim		Colorup: Date Create Feb. 2 20
Skinny Fit Women's skinny fit denim jean		Feb. 2 20
Skinny Fit Women's skinny fit denim jean		
Women's skinny fit denim jean		
IWomen's Denim		
5, 7, 9, 13		
Example		
China		
	2015 2017 Example China	2015 2017 Example

Colorups Page 2

Skinny Fit Jean **Style Specs** Date Created Kristen Morris Feb. 2 2017 Style #: 63D001R **Color Layout** Е Α В С D Front leg, back leg Style Name: Skinny Fit Style Number Coin pocket, back Waistband, back Topstitching Pocket bag lining Description: Women's skinny fit denim jean pockets, belt loops yoke, belt loops Color Code Category: Women's Denim Midnight Size Range: 5, 7, 9, 13 Midnight (Dark Wash) Midnight Midnight Taupe Black Sky Sky Season: 2015 Sky (Light Wash) Sky Taupe Black Year: 2017 Vendor: Example Country of Origin: China Notes: Α Α

Style Spec Page 3

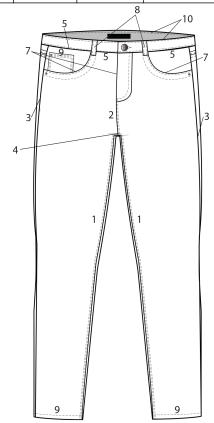
Skinny F	it Jean			Style Specs		
Fabric For	Fabric		Trim For	Trim		
A: Pant legs, waist-	Item # 717		Fly zipper	YKK		
band, belt loops,	58% cotton 26% polyester 14% ray	on 2% Lycra spandex		#4 Closed end, M32 self lock cam		
coin pocket, back	normal foam finish			Metal teeth 4YG		
pockets, back yoke	12.5 OZ/yd2			Nickel brass		
	piece dyed			Woven tape, dark navy		
B: Pocket bag lining	Item # 6799		Front fly button	YKK		
	100% cotton			30L (18mm)		
	Preshrunk			Metal		
	110 g/m2			Nickel brass		
	piece dyed		Burr E: front pockets			
			coin pocket	Size 15 (3/8") stlye E		
				Metal		
				Nickel brass		
Labels/Hangtags/Et Brand (inside) label Size label Care label ID tag Main hang tag Sub hang tag	c. Along inside waistband at CB Along inside waistband at CB Inside bottom of waistband at CB Inside bottom of waistband at CB wearers front right belt loop wearers front right belt loop	Labels/Hangtags/Etc. Placement 1/4" down from top edge of CB waistband 3/8" up from edge of CB waistband inserted at middle of CB waistband (as measured from center of tag) directly behind care label at CB waistband (as measured from center of tag) 2.75" from belt loop 2.75" from belt loop	colors. Gentle cycle. O	Care on Label ring. Wash inside out. Machine wash cold with like nly non-chlorine bleach when needed. Tumble dry in if needed. Do not iron on decoration.		
oub riang tag	wearers from right belt loop	2.73 110111 3011 1000	Shrinkage Std	2% Width x 5% Length		
			Carton Quantity	Please advise		
			Carton Size	Please advise based on quantity		
Content on Label	58% Cotton 26% Polyester 14% R	avon 2% Lycra ® Spandex	Packing Method	Placed on Hanger;		
		· · · · · · · · · · · · · · · · · · ·	' ' ' ' ' '	Individually Pollybagged		
Revision Date	Revisions			, , ,		

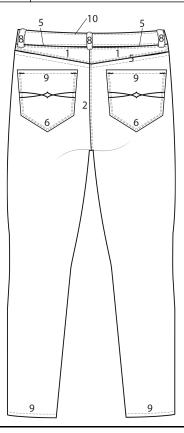
Style Spec Page 4

Skinny Fit Jo	ean						В	ill of M	aterial	& Co	stina	
Style #:	63D001R										<u> </u>	
Style Name:	Skinny Fit											
Description:	Women's skinny fit denim jean		COLOR	KEY			1					
Category:	Women's Denim		GREEN = XXX Compa		1							
Size Range:	5, 7, 9, 13		YELLOW = F									
Season:	2015	1st proto cost		J								
Year:	2017	·	^^^					DEGLONED				
Vendor:	Example	2nd cost				DESIGNER						
	I -	final cost					ASSISTANT DESIGNER					
Country of Origin:	China	REV DATE						TECH DESIG	N	Maia Lo	oesche	
FABRICS (ROLL GOODS	3)			WIDTH/	MARKER	%ALLOW,	USAGE,	COST	COST	CIF	EXTEN.	
ITEM#	DESCRIPTION	VENDOR	USE	SIZE	USAGE	SZ & WST	YARDS	STATUS	\$/YARD			
717	58%cotton 26% polyester 14% rayon 2% Lycra spandex	Ashima	jean legs, waistband, yoke, pockets, belt loops	52"	1.740	8%	1.879	FOB	\$4.36		\$8.19	
6799	100% cotton	TBD	pocket bag lining	50	0.080	8%	0.086	FOB	\$1.54		\$0.13	
									·			
										TOTAL	\$8.33	
				+ +		+	1	COST	+	10	+55.55	
		VENDOR	USE / LOCATION	SIZE	QTY	%ALLOW	QTY	STATUS	\$/ITEM			
TRIMS	DESCRIPTION #4 Of the American Management of the				1.00	5.00%		314103	· ·		00.00	
Zipper	#4 Closed end, M32 self-lock cam, nickel brass	YKK	Zipper on front fly	4 YG			1.05		\$0.88		\$0.92	
Fly button Burr E	30L (18mm) nickel brass YKK size 15 (3/8") nickel brass The Snapsource		Button closure on front fly Front coin pocket and hand pockets	30L 15	3.00	5.00%	1.05 3.15		\$0.56 \$0.16		\$0.59 \$0.50	
Packaging (carton/swift ta	g/carton OPP tape/safety pin/plastic clip/tissue	paper/ misc.)									\$0.50	
TOTAL TRIMS	g-11-12-11 (1-12-12-12-13-13-13-13-13-13-13-13-13-13-13-13-13-	<u> </u>									\$2.52	
						T						
	COMMENTS		TOTAL MATERIALS								\$10.84	
1st proto cost	2nd cost	final cost				CHARGES, F						
						CHARGES, 1 SPECIAL TR						
11/02/12 : initial costing base on 1st protos, not a finalized						\$ CMT			\$/MIN:			
						PROFIT & OI			1			
						FOB	NGE				XXX	
						IL O B					***	

BOM & Cost Page 5

Skinny F	it Jean										Seams
Style #:	63D001R	Stitch key #	Seam Type	Seam Name	ISO 4916#	Seam Allowance in Inches	S.P.I.	Thread Type	Placement/ Special Instructions	Construction Notes	
Style Name:	Skinny Fit	#1	LSq	Seam and Cord Seam	2.02.03	1/2"	12	TBA	Inseam, yoke panels	serge after sewing, double needle topstitch 1/2" apart	
Description:	Women's skinny fit denim jean	#2	LSq	Seam and Cord Seam	2.02.03	3/4"	12	TBA	Front and back rise	serge after sewing, double needle topstitch 1/4" apart	
Category:	Women's Denim	#3	Ssa	General Seaming	1.01	3/8"	12	TBA	Outseam	serge after sewing	
Size Range:	5, 7, 9, 13	#4	Lsas	Crotch Seam on Jeans	-	3/4"	12	TBA	Intersection of inseam and front/back rise	Double needle topstitch	
Season:	2015	#5	BSc	Waistbanding on Jeans	3.05.01		8	TBA	Waistband to jean body	Topstitch 1/8" from seam	
Year:	2017	#6	LSd	Patch Pocket Setting	5.31.03	1/2"	8	TBA	Rear pockets	Double needle topstitch 3/8" apart	
Vendor:	Example	#7	Sse	Runstitch and Topstitch	1.06.02	1/4"	8	TBA	Front hand pockets, fly opening	Front pockets: double needle topstitch 1/2" apart	
Country of Origin:	China	#8	Efh	Belt Loops	-	1/8"	8	TBA	Belt loops	Topstitching 1/4" apart	
		#9	Efb	Clean Finish Hem	6.03.01	1/2"	8	TBA	Top finish of coin pocket, top of back pockets, pant leg hem	Coin pocket: 3 needle topstitch, rows 1/8" apart	
		#10	Osa	Deco Stitching	5.01.01	1/8"	8	TBA	Top of waistband	-	
					•						

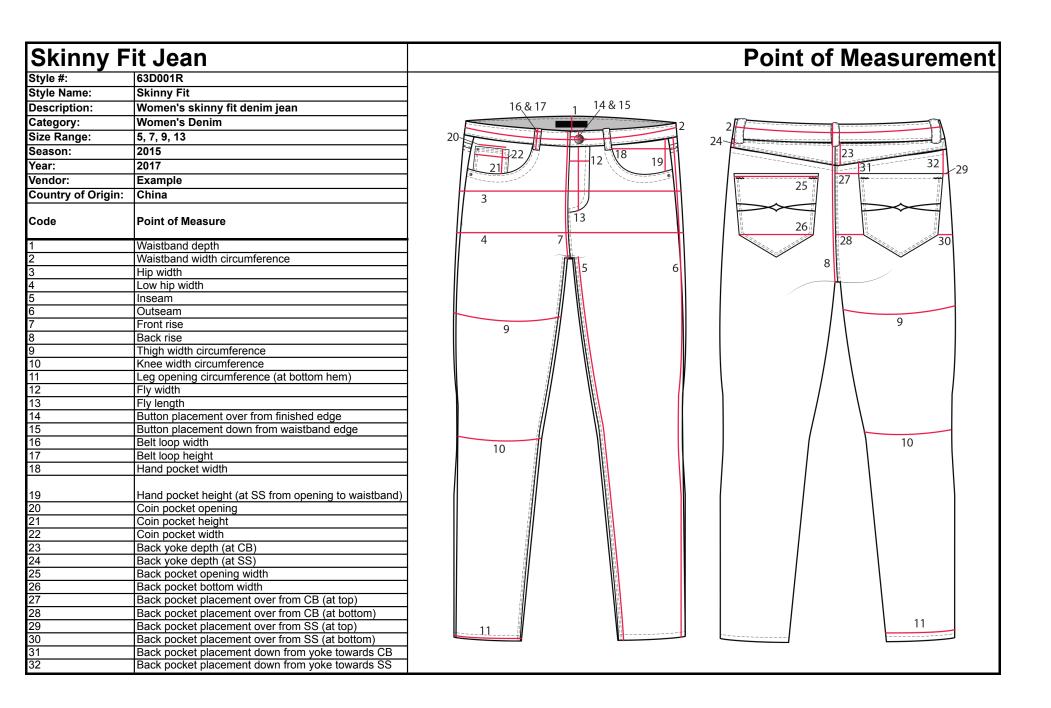




Seams Page 6

Style #:	63D001R	Spec Date												Grade		
Style Name:	Skinny Fit										j'a					
Description:	Women's skinny fit denim jean															
ategory:	Women's Denim										\	1				
Size Range:	5, 7, 9, 13									/		\ /	\			
Season:	2015									1 /		1 /				
/ear:	2017															
/endor:	Example												\			
Country of Origin:	China															
Code	Point of Measure	TOL. +/-	5	7	9	11	13			Grade 5	Grade 7	Grade 9	Grade 11	Grade 13	Grade	Grade
	Waistband depth	1/4			1 1/2"							1 1/2"				
	Waistband width circumference	1/2 - 3/8			31"							31"				
	Hip width	1/2 - 3/8			17"							17"				
	Low hip width	1/2 - 3/8			18"							18"				
	Inseam	3/8			29 1/2"							29 1/2"				
	Outseam	3/8			37 1/2"							37 1/2"				
<u></u>	Front rise	3/8			8 1/2"							8 1/2"				
	Back rise	3/8			10 1/4"							10 1/4"				
l	Thigh width circumference	3/8			19"							19"				
0	Knee width circumference	3/8			14"							14"				
1	Leg opening circumference (at bottom hem)	1/4			11 1/2"							11 1/2"				
2	Fly width	1/8			1 1/4"							1 1/4"				
3	Fly length	1/4			5 1/4"							5 1/4"				
4	Button placement over from finished edge	1/8			1 1/4"							1 1/4"				
5	Button placement down from waistband edge	1/8			1/2"							1/2"				
6	Belt loop width	1/8			5/8"							5/8"				
7	Belt loop height	1/8			2"							2"				
8	Hand pocket width	1/4			4"							4"				
9	Hand pocket height (at SS from opening to waistband)	1/4			2 1/4"							2 1/4"				
11	Coin pocket opening	1/4			2 1/2"							2 1/2"				
2	Coin pocket height	1/4			3" 3"							3"				
3	Coin pocket width	1/4						-	-			3"				
24	Back yoke depth (at CB)	1/4			1 3/8"				-			1 3/8"				
25	Back yoke depth (at SS)	1/4			1/2"							1/2"				
	Back pocket opening width	1/4			6 1/2"							6 1/2"				
26	Back pocket bottom width	1/4			5 1/4"							5 1/4"				
27	Back pocket placement over from CB (at top)	1/4			1 3/4"							1 3/4"				
18	Back pocket placement over from CB (at bottom)	1/4			2 1/2"							2 1/2"				
9	Back pocket placement over from SS (at top)	1/4			2"							2"				
0	Back pocket placement over from SS (at bottom)	1/4			3"							3"				
1	Back pocket placement down from yoke towards CB	1/4			1/2"							1/2"				
2	Back pocket placement down from yoke towards SS	1/4			1 1/4"							1 1/4"				
	snaps 3/8", button 3/4"			<u> </u>			<u> </u>				<u> </u>					

Graded Spec Page 7



Point of Measurement Page 8