

Canvas Work Jacket

Product Specification Coversheet

| | | | | | |
|---------------------------|-----------------------------|----------------------|--------------|--|--|
| Style #: | 5069 | Last Updated: | Jan 24 2017 | | |
| Style Name: | Canvas Work Jacket | Origin Date: | Jan 24 2017 | | |
| Description: | Heavy-duty work wear jacket | Developer: | Maia Loesche | | |
| Category: | Men | PLM: | Dr. Morris | | |
| Size Range: | S-4XL | Fit Block: | Men's Jacket | | |
| Season: | Autumn/Winter | Status: | Reorder | | |
| Year: | 2018 | | | | |
| Vendor: | TBD | | | | |
| Country of Origin: | Bangladesh | | | | |

Status of Garment

| | Author | Proto Number | Date Evaluated | Status | Instructions to Vendor |
|---------------------|--------|--------------|----------------|--------|------------------------|
| Approval Proto | | | | | |
| Approval 2nd Sample | | | | | |
| Approval 3 | | | | | |
| Salesman Sample | | | | | |
| Size Run | | | | | |
| Pre-Production | | | | | |
| TOP Samples | | | | | |

Status of Trims

| | Author | Trim Number | Date Evaluated | Status | Instructions to Vendor |
|--|--------|-------------|----------------|--------|------------------------|
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How to Proceed

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Canvas Work Jacket

Colorups

Date Created
Jan 24 2017

| | |
|---------------------------|-----------------------------|
| Style #: | 5069 |
| Style Name: | Canvas Work Jacket |
| Description: | Heavy-duty work wear jacket |
| Category: | Men |
| Size Range: | S-4XL |
| Season: | Autumn/Winter |
| Year: | 2018 |
| Vendor: | TBD |
| Country of Origin: | Bangladesh |



| Revision Date | Revisions |
|---------------|-----------|
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Canvas Work Jacket

Kristen Morris

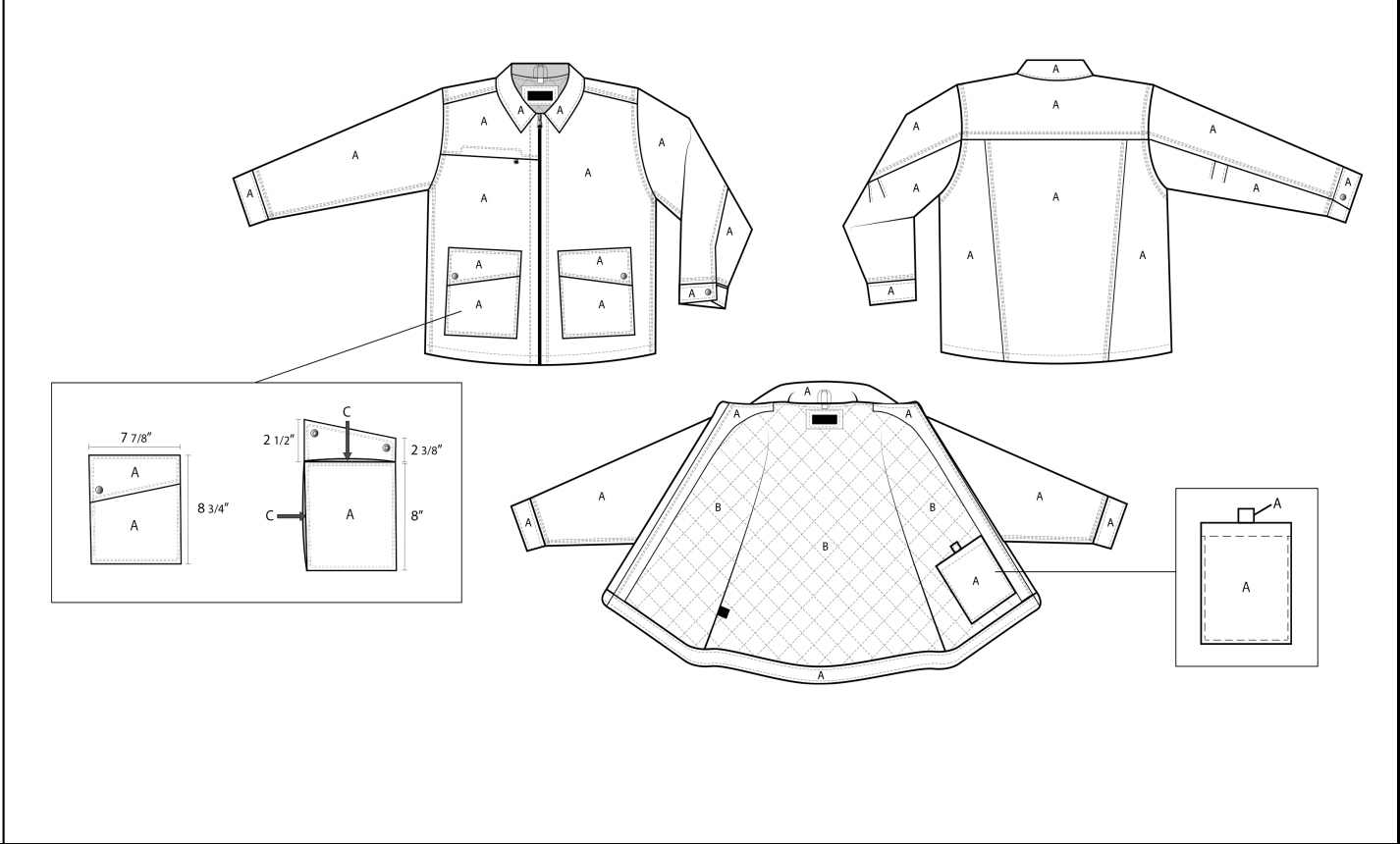
Style Specs

Date Created

Jan 24 2017

| | | | | | | | | |
|---------------------------|-----------------------------|---------------------|--|---|---------------|----------------|---------------------------|-------------|
| Style #: | 5069 | Color Layout | A | B | C | D | E | F |
| Style Name: | Canvas Work Jacket | Style Number | Bodice Front Bodice Back Sleeves, Yoke | Collar, Cuffs Outer Pocket Bag Outer Pocket Flap, Windflap | Pocket Lining | Quilted Lining | Topstitching | Zipper tape |
| Description: | Heavy-duty work wear jacket | Color Code | Black | Black | Black | Black | Please refer to colorways | DTM |
| Category: | Men | | Tobacco | Tobacco | Black | Black | Please refer to colorways | DTM |
| Size Range: | S-4XL | | | | | | | |
| Season: | Autumn/Winter | | | | | | | |
| Year: | 2018 | | | | | | | |
| Vendor: | TBD | | | | | | | |
| Country of Origin: | Bangladesh | | | | | | | |
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Notes:



Canvas Work Jacket

Style Specs

| Fabric For | | Fabric | Trim For | Trim |
|--|---|---|--|--|
| A: Bodice Front, Bodice Back, Sleeves, Yoke, Collar, Cuffs, Pocket Bag, Pocket flap, | | Item # TBD - cotton canvas 100% cotton DWR; stonewashed 407 g/m2 Piece dyed | CF zipper | YKK Size #8; open end Metal teeth Brushed brass Woven tape DTM |
| B: Quilted Lining | | Item # TBD - satin nylon lining 100% nylon with 2oz polyfil (2 scrim layers) 192 g/m2 Piece dyed | Chest pocket zipper | YKK Size #3: closed end Nylon teeth Tape - DTM |
| | | | Pocket and sleeve snaps | TBD - please source Size 22 (9/16") Metal Brushed brass |
| C: Hand Pocket Lining | | Item # TBD - brushed tricot polyester lining 100% polyester Fabric weight TBD Piece dyed | | |
| Labels/Hangtags/Etc. | | Labels/Hangtags/Etc. Placement | Care on Label | |
| Care Label | Inside, wearer's right sideseam | 7.5" down from underarm seam (as measured from center of tag) | Washing Instructions: Machine wash cold, tumble dry low, do not bleach, do not iron, do not dry clean. | |
| Size Label | Inside CB neck in collar seam | CB neck (as measured from center of tag) | | |
| Brand (Inside) Label | Inside CB neck on quilted lining | 1.5" down from CB collar seam (as measured from center of tag) | | |
| Duck Logo Label | Outside wearer's left hand pocket | .5" up from finished bottom edge of pocket (as measured from center of tag) | | |
| Main Hangtag | Wearer's right sleeve cuff | 3" from finished edge of sleeve placket | | |
| Sub Hangtag | Wearer's right sleeve cuff | 3" from finished edge of sleeve placket | | |
| | | | Shrinkage Std | 2% Width x 5% Length |
| | | | Carton Quantity | Please advise |
| | | | Carton Size | Please advise based on quantity |
| Content on Label | Shell: 100% cotton Lining: 100% nylon with 100% polyester filler | | Packing Method | Placed on Hanger; Individually Pollybagged |
| Revision Date | Revisions | | | |
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Canvas Work Jacket **Bill of Material & Costing**

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|--------------------|-----------------------------|
| Style #: | 5069 |
| Style Name: | Canvas Work Jacket |
| Description: | Heavy-duty work wear jacket |
| Category: | Men |
| Size Range: | S-4XL |
| Season: | Autumn/Winter |
| Year: | 2018 |
| Vendor: | TBD |
| Country of Origin: | Bangladesh |

| COLOR KEY | |
|-----------------------------------|-----|
| GREEN = XXX Company PROD DEV info | |
| YELLOW = Factory info | |
| 1st proto cost | XXX |
| 2nd cost | |
| final cost | |
| REV DATE | |

DESIGNER
ASSISTANT DESIGNER
TECH DESIGN

| FABRICS (ROLL GOODS) | | | | WIDTH/ | MARKER | %ALLOW, | USAGE, | COST | COST | CIF | EXTEN. |
|--|--|--------|-----------------------|--------|--------|----------|--------|--------|---------|-------|---------|
| ITEM # | DESCRIPTION | VENDOR | USE | SIZE | USAGE | SZ & WST | YARDS | STATUS | \$/YARD | | |
| Item # TBD - cotton canvas | 100% cotton | TBD | A: Bodice Front, | 56" | 1.570 | 8% | 1.696 | FOB | \$5.60 | | \$9.50 |
| Item # TBD - satin nylon lining | 100% nylon with 2oz polyfil (2 scrim layers) | TBD | B: Quilted Lining | 56" | 1.430 | 8% | 1.544 | FOB | \$4.78 | | \$7.38 |
| Item # TBD - brushed tricot polyester lining | Tricot poly pocket bag | TBD | C: Hand Pocket Lining | 56" | 0.140 | 8% | 0.151 | FOB | \$1.33 | | \$0.20 |
| | | | | | | | | | | TOTAL | \$17.08 |

| TRIMS | | DESCRIPTION | VENDOR | USE / LOCATION | SIZE | QTY | %ALLOW | QTY | STATUS | \$/ITEM | |
|--|-------------------------|-----------------------------------|---------------------|--|------|------|--------|------|--------|---------|---------------|
| | CF zipper | Size #8; open end | YKK | CF zipper | #8 | 1.00 | 5.00% | 1.05 | | \$0.75 | \$0.79 |
| | Chest pocket zipper | Size #3; closed end | YKK | Chest pocket zipper | #3 | 1.00 | 5.00% | 1.05 | | \$0.41 | \$0.43 |
| | Pocket and sleeve snaps | Size 22 (9/16") | TBD - please source | Pocket and sleeve snaps | 22 | 8.00 | 5.00% | 8.40 | | \$0.08 | \$0.67 |
| | Care Label | Inside, wearer's right sideseam | Hwa Jong | 7.5" down from underarm seam (as measured from center of tag) | - | 1.00 | 5.00% | 1.05 | | \$0.07 | \$0.07 |
| | Size Label | Inside CB neck in collar seam | Hwa Jong | CB neck (as measured from center of tag) | - | 1.00 | 5.00% | 1.05 | | \$0.05 | \$0.05 |
| | Brand (Inside) Label | Inside CB neck on quilted lining | Hwa Jong | 1.5" down from CB collar seam (as measured from center of tag) | - | 1.00 | 5.00% | 1.05 | | \$0.44 | \$0.46 |
| | Duck Logo Label | Outside wearer's left hand pocket | Hwa Jong | 5" up from finished bottom edge of pocket (as measured from center of tag) | - | 1.00 | 5.00% | 1.05 | | \$0.04 | \$0.04 |
| | Main Hangtag | Wearer's right sleeve cuff | TBD | 3" from finished edge of sleeve placket | - | 1.00 | 5.00% | 1.05 | | \$0.16 | \$0.17 |
| | Sub Hangtag | Wearer's right sleeve cuff | TBD | 3" from finished edge of sleeve placket | - | 1.00 | 5.00% | 1.05 | | \$0.08 | \$0.08 |
| | Hanger | Heavyweight plastic | TBD | Inside jacket | TBD | 1.00 | 5.00% | 1.05 | | \$0.50 | \$0.53 |
| | Polybag | | TBD | Over jacket with hanger hook exposed | - | 1.00 | 5.00% | 1.05 | | \$0.02 | \$0.02 |
| Packing (carton/swift tag/carton OPP tape/safety pin/plastic clip/tissue paper/ misc.) | | | | | | | | | | | \$0.50 |
| TOTAL TRIMS | | | | | | | | | | | \$3.82 |

| COMMENTS | | |
|--|----------|------------|
| 1st proto cost | 2nd cost | final cost |
| 11/02/12 : initial costing base on 1st protos, not a finalized | | |

| | | |
|-------------------|---------|------------|
| TOTAL MATERIALS | | \$20.90 |
| CHARGES, FABRICS | | |
| CHARGES, TRIMS | | |
| SPECIAL TREATMENT | | |
| \$ CMT | \$/MIN: | |
| PROFIT & OH @ | | |
| QUOTA CHARGE | | |
| FOB | | XXX |

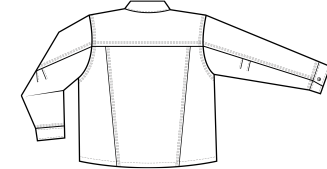
| Canvas Work Jac | | | | | | | | | | Seams |
|--------------------|-----------------------------|--------------|-----------|-------------------------|------------|--------------------------|--------|-------------|---|---|
| Style #: | 5069 | Stitch key # | Seam Type | Seam Name | ISO 4916 # | Seam Allowance in Inches | S.P.I. | Thread Type | Placement/ Special Instructions | Construction Notes |
| Style Name: | Canvas Work Jacket | #1 | Lsb | Lapped Seaming | 2.02.01 | 1/2" | 7 | TBD | Shoulder, armholes, sleeve seams, back yoke, wearer's front right yoke, side seams, back panels | Triple needle topstitch |
| Description: | Heavy-duty work wear jacket | #2 | Sse | Runstitch and Topstitch | 1.06.02 | 1/4" | | TBD | Outside edge of collar, cuffs, pocket flaps | Double needle topstitch |
| Category: | Men | #3 | Ssq | Seam Fold and Cord | 2.42.04 | 1/2" | 8 | TBD | Collar base, cuff base, center front zipper | Base of collar: single needle topstitch; Base of cuff: 1/4" double needle topstitch |
| Size Range: | S-4XL | #4 | Osa | Deco Stitching | 5.01.01 | N/A | 8 | TBD | Wearer's right side chest pocket | 1/4" double needle topstitch |
| Season: | Autumn/Winter | #5 | Osf | Sewing Darts | 6.05.01 | N/A | 8 | TBD | Sleeve articulations | Single needle topstitch |
| Year: | 2018 | #6 | LSd | Patch Pocket Setting | 5.31.01 | 3/8" | 8 | TBD | Front hand pockets and inside pocket | Hand pockets: 1/4" double needle topstitch; inside pocket: single needle topstitch |
| Vendor: | TBD | #7 | Efn | | 8.19.01 | 1/4" | 8 | TBD | Jacket hem and facing construction | Single needle topstitch, 1" between edgestitch and hemline |
| Country of Origin: | Bangladesh | | | | | | | | | |
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Canvas Work Jacket

Graded Specs

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|--------------------|-----------------------------|-----------|--|
| Style #: | 5069 | Spec Date | |
| Style Name: | Canvas Work Jacket | | |
| Description: | Heavy-duty work wear jacket | | |
| Category: | Men | | |
| Size Range: | S-4XL | | |
| Season: | Autumn/Winter | | |
| Year: | 2018 | | |
| Vendor: | TBD | | |
| Country of Origin: | Bangladesh | | |



| Code | Point of Measure | TOL. +/- | S | M | L | XL | 2XL | 3XL | 4XL | Grade S | Grade M | Grade L | Grade XL | Grade 2XL | Grade 3XL | Grade 4XL |
|-----------------------|---|----------|--------|--------|--------|--------|--------|--------|--------|---------|---------|---------|----------|-----------|-----------|-----------|
| 1 | Front length | 1/2 | 26 3/8 | 27 3/8 | 28 3/8 | 29 3/8 | 30 3/8 | 31 3/8 | 32 3/8 | -1 | -1 | 28 3/8 | 1 | 1 | 1 | 1 |
| 2 | Side length | 1/4 | 13 | 13 3/4 | 14 1/2 | 15 1/4 | 16 | 16 3/4 | 17 1/2 | - 3/4 | - 3/4 | 14 1/2 | 3/4 | 3/4 | 3/4 | 3/4 |
| 3 | Chest circumference | 1 | 43 | 47 | 51 | 55 | 59 | 63 | 67 | -4 | -4 | 51 | 4 | 4 | 4 | 4 |
| 4 | Across shoulder | 1/4 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | -1 | -1 | 21 | 1 | 1 | 1 | 1 |
| 5 | Across chest (7" below H.P.S.) | 1/4 | 18 1/2 | 19 1/2 | 20 1/2 | 21 1/2 | 22 1/2 | 23.5 | 24 1/2 | -1 | -1 | 20 1/2 | 1 | 1 | 1 | 1 |
| 6 | Yolk depth front (from H.P.S.) | 1/4 | 8.75 | 9 | 9 1/4 | 9 1/2 | 9 3/4 | 10 | 10 1/4 | - 1/4 | - 1/4 | 9 1/4 | 1/4 | 1/4 | 1/4 | 1/4 |
| 7 | Sleeve length underarm | 1/2 | 16 | 16 1/2 | 17 | 17 1/2 | 18 | 18 1/2 | 19 | - 1/2 | - 1/2 | 17 | 1/2 | 1/2 | 1/2 | 1/2 |
| 8 | Curved armhole width circumference | 1/2 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | -1 | -1 | 26 | 1 | 1 | 1 | 1 |
| 9 | Muscle width circumference | 1/4 | 20 | 26 | 20 | 10 1/2 | 23 | 26 1/2 | 30 | -6 | 6 | 20 | -9 1/2 | 12 1/2 | 3 1/2 | 3 1/2 |
| 10 | Elbow width circumference | 1/4 | 16 1/2 | 17 | 17.5 | 18 | 18 1/2 | 19 | 19 1/2 | - 1/2 | - 1/2 | 17 1/2 | 1/2 | 1/2 | 1/2 | 1/2 |
| 11 | Sleeve opening width circumference | 1/4 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | -1 | -1 | 12 | 1 | 1 | 1 | 1 |
| 12 | Center back length | 1/2 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | -1 | -1 | 29 | 1 | 1 | 1 | 1 |
| 13 | Across back (6" below CB neck) | 1/4 | 18 1/2 | 19 1/2 | 20 1/2 | 21 1/2 | 22 1/2 | 23 1/2 | 24 1/2 | -1 | -1 | 20 1/2 | 1 | 1 | 1 | 1 |
| 14 | Yolk depth back (from H.P.S.) | 1/4 | 6 1/2 | 6 3/4 | 7 | 7 1/4 | 7 1/2 | 7 3/4 | 8 | - 1/4 | - 1/4 | 7 | 1/4 | 1/4 | 1/4 | 1/4 |
| 15 | Sleeve length CB neck | 3/4 | 31 1/2 | 32 1/2 | 33 1/2 | 34 1/2 | 35 1/2 | 36 1/2 | 37 1/2 | -1 | -1 | 33 1/2 | 1 | 1 | 1 | 1 |
| 16 | Neck depth center front | 1/8 | 4 1/2 | 4 3/4 | 5 | 5 1/4 | 5 1/2 | 5 3/4 | 6 | - 1/4 | - 1/4 | 5 | 1/4 | 1/4 | 1/4 | 1/4 |
| 17 | Collar length | 1/4 | 21 | 21 1/2 | 22 | 22 1/2 | 23 | 23 1/2 | 24 | - 1/2 | - 1/2 | 22 | 1/2 | 1/2 | 1/2 | 1/2 |
| 18 | Collar height | 1/2 | 3 1/2 | 3 1/2 | 3 1/2 | 3 1/2 | 3 1/2 | 3 1/2 | 3 1/2 | 0 | 0 | 3 1/2 | 0 | 0 | 0 | 0 |
| 19 | Bottom opening/sweep width circumference | 1 | 40 | 44 | 48 | 52 | 56 | 60 | 64 | -4 | -4 | 48 | 4 | 4 | 4 | 4 |
| 20 | Neck Depth C.B. | 1/8 | 1/2 | 1/2 | 1/2 | 1/2 | 1/2 | 1/2 | 1/2 | 0 | 0 | 1/2 | 0 | 0 | 0 | 0 |
| 21 | Cuff height | 1/2 | 2 1/2 | 2 1/2 | 2 1/2 | 2 1/2 | 2 1/2 | 2 1/2 | 2 1/2 | 0 | 0 | 2 1/2 | 0 | 0 | 0 | 0 |
| 22 | Cuff width circumference | 1/4 | 10 | 11 | 11 1/2 | 13 | 14 | 12 1/4 | 10 1/2 | -1 | - 1/2 | 11 1/2 | 1 1/2 | 1 | -1 3/4 | -1 3/4 |
| 23 - Button Placement | A. Distance from width-side-hem | 1/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 | 0 | 0 | 7/8 | 0 | 0 | 0 | 0 |
| 24 | B. Distance from lengthwise-hem | 1/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 | 0 | 0 | 7/8 | 0 | 0 | 0 | 0 |
| 25 | Applied pocket height | 1/8 | 8 3/4 | 8 3/4 | 8 3/4 | 8 3/4 | 8 3/4 | 8 3/4 | 8 3/4 | 0 | 0 | 8 3/4 | 0 | 0 | 0 | 0 |
| 26 | Applied pocket width | 1/8 | 7 7/8 | 7 7/8 | 7 7/8 | 7 7/8 | 7 7/8 | 7 7/8 | 7 7/8 | 0 | 0 | 7 7/8 | 0 | 0 | 0 | 0 |
| 27 | Button placement outside flap (equidistant from | 1/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 | 0 | 0 | 7/8 | 0 | 0 | 0 | 0 |
| 28 | Pocket placement | 1/4 | 15 1/2 | 16 1/2 | 17 1/2 | 18 1/2 | 19 1/2 | 20 1/2 | 21 1/2 | -1 | -1 | 17 1/2 | 1 | 1 | 1 | 1 |
| 29 | B. Distance from C.F. | 1/4 | 1 3/4 | 1 3/4 | 1 3/4 | 1 3/4 | 1 3/4 | 1 3/4 | 1 3/4 | 0 | 0 | 1 3/4 | 0 | 0 | 0 | 0 |
| 30 - Inside Pocket | A. height | 1/8 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 0 | 0 | 7 | 0 | 0 | 0 | 0 |
| 31 | B. width | 1/8 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 0 | 0 | 6 | 0 | 0 | 0 | 0 |
| 32 - Pocket Flap | A. Side closest to CF - height | 1/8 | 2 3/8 | 2 3/8 | 2 3/8 | 2 3/8 | 2 3/8 | 2 3/8 | 2 3/8 | 0 | 0 | 2 3/8 | 0 | 0 | 0 | 0 |
| 34 | B. Side closest to sideseam - height | 1/8 | 3 3/8 | 3 3/8 | 3 3/8 | 3 3/8 | 3 3/8 | 3 3/8 | 3 3/8 | 0 | 0 | 3 3/8 | 0 | 0 | 0 | 0 |
| 35 | Opening Length | 1/4 | 6 1/2 | 6 1/2 | 6 1/2 | 6 1/2 | 6 1/2 | 6 1/2 | 6 1/2 | 0 | 0 | 6 1/2 | 0 | 0 | 0 | 0 |
| 36 | Distance over from C.F | 1/4 | 1 | 1 1/4 | 1 1/2 | 1 3/4 | 2 | 2 1/4 | 2 1/2 | - 1/4 | - 1/4 | 1 1/2 | 1/4 | 1/4 | 1/4 | 1/4 |
| 37 | Hem Facing (at CB) | 1/4 | 1 5/8 | 1 5/8 | 1 5/8 | 1 5/8 | 1 5/8 | 1 5/8 | 1 5/8 | 0 | 0 | 1 5/8 | 0 | 0 | 0 | 0 |
| 38 | C.F. facing | 1/4 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
| 39 | Wind Flap Width/ Center front extension | 1/2 | 1 1/8 | 1 1/8 | 1 1/8 | 1 1/8 | 1 1/8 | 1 1/8 | 1 1/8 | 0 | 0 | 1 1/8 | 0 | 0 | 0 | 0 |
| 40 | Bottom Jacket Hem | 1/2 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |

Canvas Work Jacket

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|-----------------------|---|
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| Style Name: | Canvas Work Jacket |
| Description: | Heavy-duty work wear jacket |
| Category: | Men |
| Size Range: | S-4XL |
| Season: | Autumn/Winter |
| Year: | 2018 |
| Vendor: | TBD |
| Country of Origin: | Bangladesh |
| Code | Point of Measure |
| 1 | Front length |
| 2 | Side length |
| 3 | Chest circumference |
| 4 | Across shoulder |
| 5 | Across chest (7" below H.P.S.) |
| 6 | Yolk depth front (from H.P.S.) |
| 7 | Sleeve length underarm |
| 8 | Curved armhole width circumference |
| 9 | Muscle width circumference |
| 10 | Elbow width circumference |
| 11 | Sleeve opening width circumference |
| 12 | Center back length |
| 13 | Across back (6" below CB neck) |
| 14 | Yolk depth back (from H.P.S.) |
| 15 | Sleeve length CB neck |
| 16 | Neck depth center front |
| 17 | Collar length |
| 18 | Collar height |
| 19 | Bottom opening/sweep width circumference |
| 20 | Neck Depth C.B. |
| 21 | Cuff height |
| 22 | Cuff width circumference |
| 23 - Button Placement | A. Distance from width-side-hem |
| 23 - Button Placement | B. Distance from lengthwise-hem |
| 25 | Applied pocket height |
| 26 | Applied pocket width |
| 27 | Button placement outside flap (equidistant from both seams) |
| 28 | Pocket placement |
| 29 | B. Distance from C.F. |
| 30 Inside Pocket | A. height |
| 30 Inside Pocket | B. width |
| 32 Pocket Flap | A. Side closest to CF - height |
| 32 Pocket Flap | B. Side closest to sideseam - height |
| 33 | Opening Length |
| 34 | Distance over from C.F |
| 35 | Hem Facing (at CB) |
| 36 | C.F. facing |
| 37 | Wind Flap Width/ Center front extension |
| 38 | Bottom Jacket Hem |

Point of Measurement

